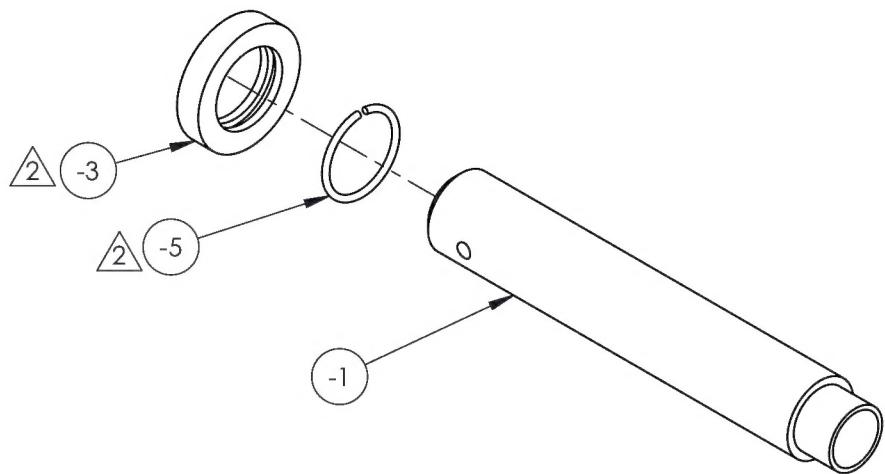


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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		RELEASED FOR PRODUCTION.	10/3/2016	RJC	JAG



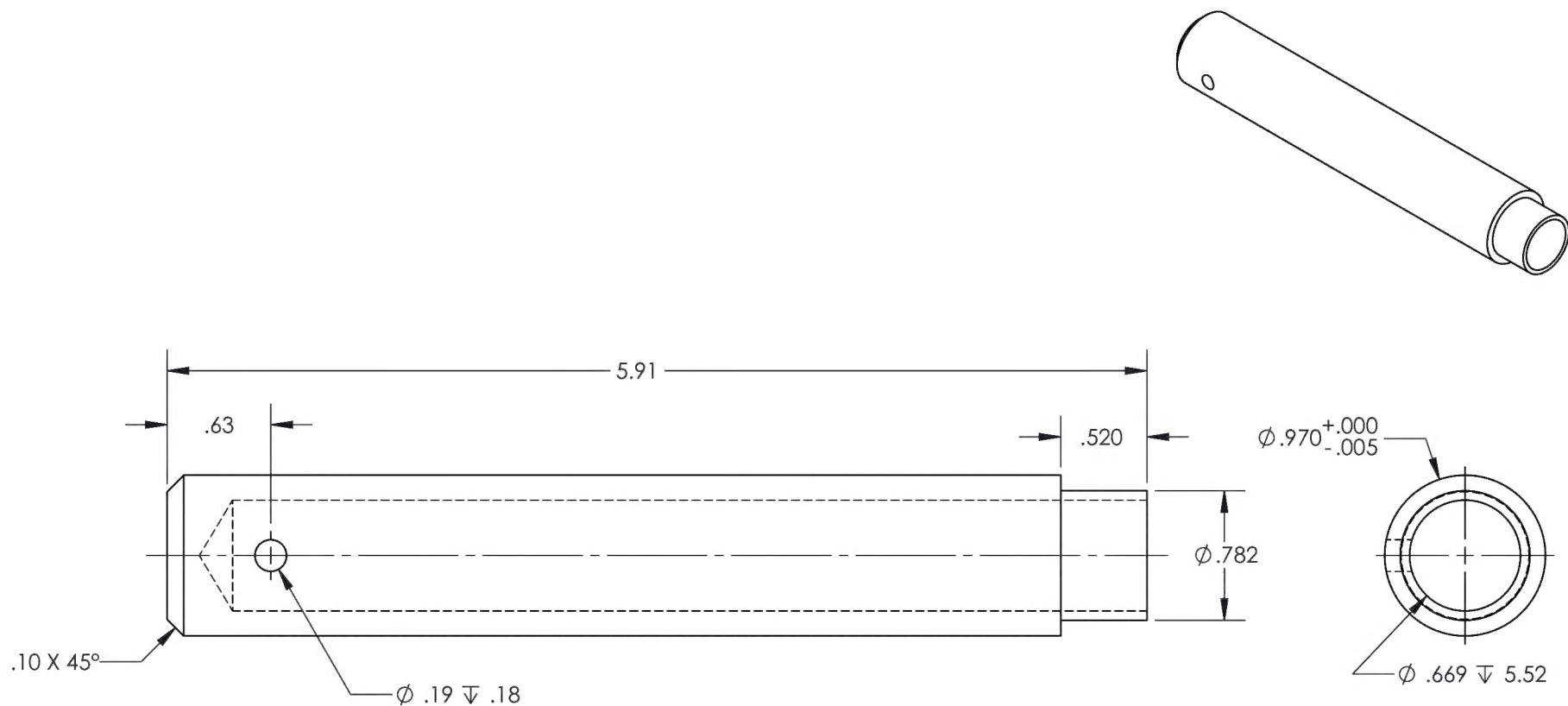
NOTE:

1. REF. AIRBUS T/N 1X56-136-285.
 2. WITH -5 INSERTED INTO -3 IT SHOULD SLIDE ONTO -1 WITH SOME RESISTANCE AND HOLD IN POSITION WHEN MOVED.

		TITLE									
		DRIFT									
DWG NO.		RBE1X56-136-285	REV 1								
MATERIAL		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES									
HEAT		.XXX ± .005 FRACTIONS ± 1/8									
TREAT		.XX ± .01 ANGLES ± 5°									
FINISH		X ± .1 SURFACES = 125									
SPEC		✓									
DRAWN BY: CLOUGH		1. BREAK ALL SHARP EDGES .015 x 45° OR .015R									
CHECKED: DUERFELDT		2. DIMENSIONAL LIMITS APPLY AFTER PLATING									
OPPS APPR: ANDERSON		3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009									
QA APPR: LINDSAY		USED ON MODEL									
APPROVED: GILBERT		EC145									
ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.	SCALE 1:2	DATE 8/9/2016	SHEET 1 OF 3
			-1	1	DRIFT	1018/1020 CR		2			
			-3	1	RING	1018/1020 CR		3			
		B/O	-5	1	INTERNAL ROUND WIRE SNAP RING	SPRING STEEL	Ø.953 FREE I.D. X .08 (AR CON RING & SPECIALTY #1000-106)	1			

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REV	ECR	REVISIONS	DESCRIPTION	DATE	INITIAL	APPROVED
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(-1)

DRIFT

DART AEROSPACE	
TITLE	
DRIFT	
DWG NO.	
RBE1X56-136-285-1	
REV	1
MATERIAL 1018/1020 CR	
HEAT	
TREAT	
FINISH ZINC PLATE	
SPEC ASTM B633 TYPE I SC 2	
DRAWN BY: CLOUGH	
CHECKED: DUERFELDT	
OPPS APPR: ANDERSON	
QA APPR: LINDSAY	
APPROVED: GILBERT	
SCALE	1:1
DATE	8/9/2016
SHEET 2 OF 3	

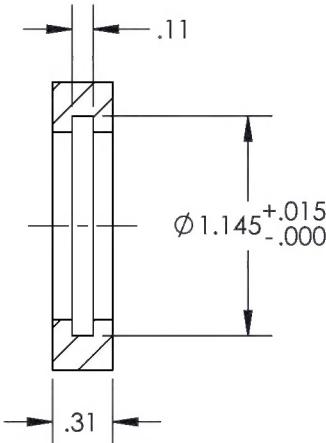
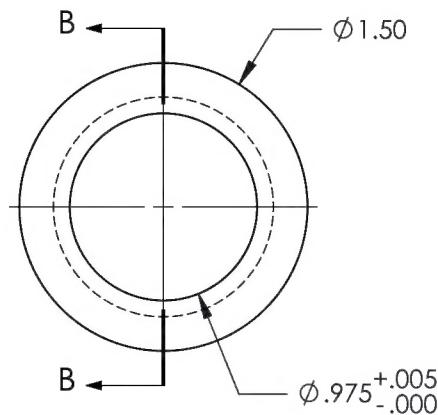
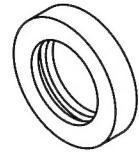
UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES
.XXX ± .005 FRACTIONS ± 1/8
.XX ± .01 ANGLES ± 5°
X ± .1 SURFACES = 125 ✓

1. BREAK ALL SHARP EDGES
.015 x 45° OR .015R
2. DIMENSIONAL LIMITS APPLY
AFTER PLATING
3. INTERPRET DIM AND TOL PER
ASME Y14.5M-2009

USED ON MODEL
EC145

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REV		ECR		DESCRIPTION			DATE	INITIAL	APPROVED
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SECTION B-B

(-3)

RING

DART AEROSPACE	
TITLE	
DRIFT	
DWG NO.	
RBE1X56-136-285-3	
REV	
1	
MAT'L 1018/1020 CR UNLESS OTHERWISE SPECIFIED HEAT DIMENSIONS ARE IN INCHES TREAT .XXX ± .005 FRACTIONS ± 1/8 FINISH ZINC PLATE .XX ± .01 ANGLES ± 5° SPEC ASTM B633 TYPE I SC 2 .X ± .1 SURFACES = 125 ✓ DRAWN BY: CLOUGH CHECKED: DUERFELDT OPPS APPR: ANDERSON QA APPR: LINDSAY USED ON MODEL APPROVED: GILBERT EC145 SCALE 1:1 DATE 8/9/2016 SHEET 3 OF 3	